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ADDY MACHINERY COMPANY

MAZAK SUPER QUICK TURN 10MS WITH GANTRY ROBOT SYSTEM
MFG: 1994

SPECIFICATIONS:

Max. Swing.....17.1 In
Max. Machining Diameter.....9.06 In
Distance Between Standard Chuck Jaws of Main & 2nd Spindle.....17.9 In
Max. Bar Work Diameter.....1.65 In
X-Axis Stroke.....6.3 In
Z-Axis Stroke.....17.93 In
Spindle Speed.....35 - 6000 RPM
Main Spindle Nose.....A2-5
Spindle Bore.....2.05 In
Min. Spindle Indexing Increment.....0.001 Degree / 360,000 Positions
Turret Type.....Dodecagonal Drum
Turret Tool Capacity.....12 / Modified VDI
2nd Spindle Speed.....180 - 6000 RPM
Rotary Tool Speed.....120 - 3000 RPM
Rapid Traverse Rate
X & Z Axis.....1180 IPM
C Axis.....100 RPM
B Axis.....708 RPM
Main Spindle Drive (30 Min).....AC 15 HP
2nd Spindle Drive (10 Min).....AC 7.5 HP
Rotary Tool Drive (10 Min).....AC 3 HP
Floor Space Requirements.....105.3 In x 57.7 In
Machine Weight.....8,490 Lbs.

EQUIPPED WITH:

Mazatrol T-32-3J Control
Tool Eye System
6 Inch Chuck on Main Spindle
5 Inch Chuck on Sub Spindle
Synchronized Spindles

Auto Cell System Including Chucker Cell with Pitch Feed Conveyor Package:

GL50-N Gantry Robot
Robot Hand Type "D1"
Robot Hand Jaw Type "A"
Pitch Feed Conveyor With 5 Pallets for Chuck Work
Robot Interface
Automatic Top Door Open/Close
Automatic Chuck Jaws Open/Close
Chuck Air Blast (Main and Second Spindles)



ADDY MACHINERY CO.

Auto Power Off (Breaker Trip)
MAC GL Robot Controller With Teach Pendant
Chip Conveyor
Operation Status Lights
Safety Fence

FULL ASSORTMENT OF TOOL HOLDERS (3 Milling Heads. 2-Horizontal, 1-Vertical)

PRICE.....\$39,500

Best regards,
Jay Addy V.P/CMTSE
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www.youtube.com/addymachinery
<http://www.virtualmazak.com>

Quote by Henry Ford: "If you need a machine and don't buy it, then you will ultimately find you have paid for it but don't have it"





ADDY MACHINERY CO.

